

36TH DAAAM INTERNATIONAL SYMPOSIUM ON INTELLIGENT MANUFACTURING AND AUTOMATION



Preface

The 36th DAAAM International Symposium on Intelligent Manufacturing and Automation was organised as virtual online conference hosted by the Vienna University of Technology, Vienna, Austria, between the 30th and 31st October 2025, during the DAAAM International Week. The Symposium was organized by DAAAM International Vienna and University of Mostar in cooperation with ÖIAV 1848, Vienna University of Technology, International Academy of Engineering and University of Applied Sciences – Technikum Wien and Under the Auspices of the Danube Rectors' Conference & Rectors' and Presidents' Honor Committee of DAAAM International for 2025. The Symposium was hosted from Vienna, Austria. This year's symposium aimed at continuing the success of the previous years, focusing on the five-fold traditional objectives of the symposium: the presentation of the most recent high-quality results, support of development of young scientists and researchers, organization of international (summer) doctoral school, inauguration of new members of Central European Branch of International Academy of Engineering and the provision of the necessary setting for stimulating discussions, brainstorming and networking among European and international researchers coming both from the academia government agencies and industry

DAAAM International Symposium has been established as the leading Central European conference devoted to the cutting-edge advancements in the field of modern production and automation. Symposium provides an international forum for engineers, scientists and industrial managers to present and discuss the current status and impact of advanced manufacturing and automation. The international series of Symposium was initiated by the first meeting in Vienna (1990) and continued in Štrbske Pleso (1991), Budapest (1992), Brno (1993), Maribor (1994), Cracow (1995), Vienna (1996), Dubrovnik (1997), Cluj - Napoca (1998), Vienna (1999), Opatija (2000), Jena (2001), Vienna (2002), Sarajevo (2003), Vienna (2004), Opatija (2005), Vienna (2006), Zadar (2007), Trnava (2008), Vienna (2009), Zadar (2010), Vienna (2011), Zadar (2012), Zadar (2013), Vienna (2014), Zadar (2015), Mostar (2016), Zadar (2017), Zadar (2018), Zadar (2019), Mostar (2020), Vienna (2021), Vienna (2022), Vienna (2023), Vienna (2024), Vienna (2025).

Regular organization of the annual Symposium is one of the central activities of the DAAAM International association. The association was founded on 5. November 1990 in Vienna during a meeting organised by Professor B. Katalinic in order to celebrate the 175 Years of Vienna University of Technology. The main idea of the association was to establish a network for a new kind of international scientific and academic cooperation in the fields of intelligent manufacturing and automation. Our primary focus is on: all aspects of production of technical products made out of parts and corresponding automation and knowledge, trans-disciplinary application of methods and all kinds of education.

DAAAM International activities, during the last thirty-six years, have been supported by scientists and experts from over fifty countries all over the world. In the course of the last decade, DAAAM International has focused its activities on the regional and global long-term co-operation between (technical) universities. The result of this initiative is the founding of the University Network of DAAAM International Vienna and DAAAM International Network for Advanced Technologies which was founded on 2002-10-25 in Vienna.

The main activities of DAAAM are:

- Organisation of annual DAAAM International Symposium.
- To maintain and improve the University Network of DAAAM International Vienna as a strategic alliance and permanent international open platform for long-term co-operation and partnership in all fields of technology, research and education.
- Organisation of long-term projects, initially known as Inter-University Doctoral Studies.
- Organisation of long-term projects, initially known as the Virtual University.
- Publishing of international journals, books, and proceedings.
- Promotion of the exchange of people, scientific, and technical information.
- Promotion of international co-operation among scientists and engineers.
- Promotion of R & D, education, and industrial application.
- To co-operate with other national and international organisations in matters of common interest.
- Organisation of International Doctoral School as a platform for the support of the next generation of engineers at the highest level.

This proceeding contains 46 refereed papers from 137 authors presented at the 36th DAAAM 2025. In DAAAM proceedings, since the first symposium in 1990, we published papers from 9869 authors.

All the papers included in these proceedings are reviewed by experts in double blind peer review way, and finally revised by the authors for the improvement according to referee's reports and advices.

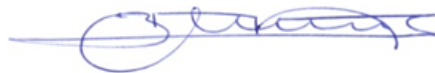
The papers discuss many aspects of modern manufacturing and automation such as: Algorithms, Artificial Intelligence, CAX, Computer Integration, Control, Cutting Tools, Design, FEM, Invited Lectures, Knowledge, Management, Manufacturing System, Mechatronics, Methodology, Methods, Modelling, Optimization, Robotics, Simulation, Technical Solutions, Technology and Trends.

Appreciation is forwarded to reviewers who contributed to improve the quality of papers reviewing the papers, providing constructive critical comments, improvements, and corrections to the authors. We also recognize the support of reviewers, who were in charge of acceptance/rejection process. We wish to thank the Scientific, Program and Organizing Committees, Session Chairs, student helpers and administrative assistants, for contributing to the success of this Conference. They did an excellent job.

Finally, we wish to thank all the authors who submitted papers, making this conference possible and the authors of accepted papers for making appropriate modifications and corrections with care and patience and for preparing the final manuscript. It is the quality of their presentations and their passion to communicate with other participants that really makes this conference series a success.

We would like to thank all members of the International Academy of Engineering – Central European Branch, Rector of the Vienna University of Technology Prof. Dr.-Ing. Jens Schneider, and Rector of the University of Mostar Prof. Dr. Sc. Ivo Čolak and his team, management and all those nice colleagues for their excellent support in the organization of 36th DAAAM International Symposium.

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Editor
Chair of the 36th DAAAM 2025



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